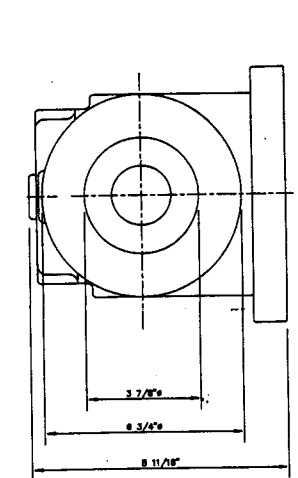


1. ALL DIMENSIONS ARE FOR FINISHED CASTING.
 2. ALL DIMENSIONS ARE IN INCHES.
 3. DIMENSIONS ARE TO CENTER UNLESS OTHERWISE SPECIFIED.
 4. DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED.

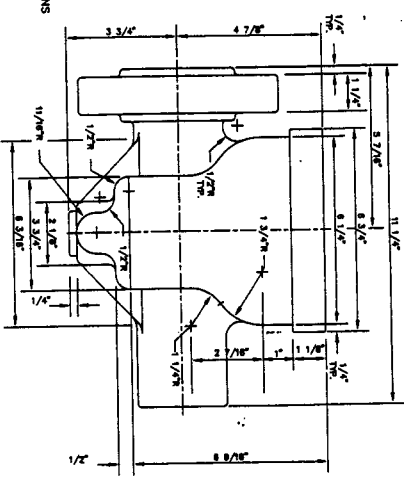
NO.	DATE	REVISION	BY	CHKD	APPD
1		ISSUED FOR APPROVAL			
2					
3					
4					
5					
6					
7					
8					
9					
10					

PATTERN FOR 2"
 DUAL CHAMBER
 ORIFICE FITTING BOTTOM

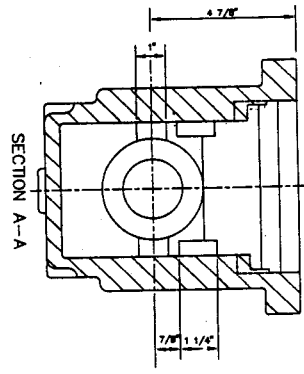
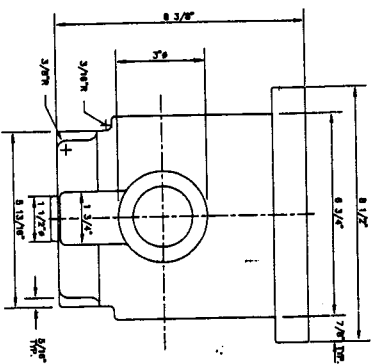
588-4-1000



EXTERNAL DIMENSIONS

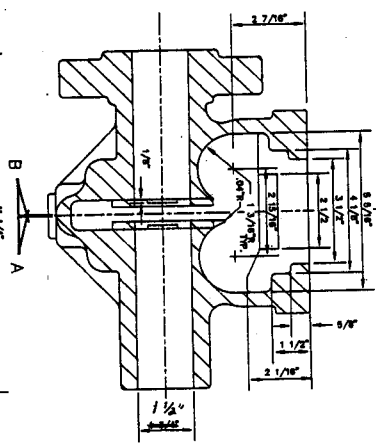


EXTERNAL DIMENSIONS



SECTION A-A

INTERNAL DIMENSIONS



SECTION B-B

INTERNAL DIMENSIONS

